Each

Dart Aerospace Ltd. Monday, 1/7/2008 11:43:19 AM Date: User: Kim Johnston **Process Sheet** : CU-DAR001 Dart Helicopters Services **Drawing Name** : GASKET Customer Job Number : 36609 **Estimate Number** : 12716 Part Number : D353635 P.O. Number S.O. No. : NA D3536 REV A **Drawing Number** This Issue : N/A Prsht Rev. Project Number First Issue : SMALL /MED FAB **Drawing Revision** : 36017 Material Previous Run Due Date 1/14/2008 20 Um: Written By Checked & Approved By Comment : Est Rev A New Issue 07-02-14 JLM **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: NEOPRENE SHEET 0.063 1.0 MNEO60S063 6819.21 Comment: Qty.: Total: 13.0137 sf(s). 0.6507 sf(s)/Unit **NEOPRENE SHEET 0.063** Batch: 166614 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg D3536 LB 8-1-8 Dwg Rev:_ Prog Rev:_ 2-Deburr if necessary 3.0 INSPECT PARTS AS THEY COME OFF MACHINE B8-1-8

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK

Comment: SECOND CHECK

PACKAGING RESOURCE #1

5.0 PACKAGING 1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location:_

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Dart Aerospace Ltd

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Date:

Monday, 1/7/2008 11:43:19 AM

Usęr:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 36609

Part Number: D353635

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	36609
Description: Gasket	Part Number:	D3536-35
Inspection Dwg: D3536 Rev: A	, in the second	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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19.75	+/-0.030	19.75	v -			
17.75	+/-0.030	17.75	×			
14.25	+/-0.030	14.25	ہ			
9.50	+/-0.030	9.50	×			
4.75	+/-0.030	4.75	× ,			
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6.00	+/-0.030	6.00	×			
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0.30	+/-0.030	,368_	>			
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Measured by:	Audited by:	7	Prototype Approval:	N/A
Date: 8-1-8	Date:	086108	Date:	N/A

Rev	Date	Change	Revised by	Approyed
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DRAWING NO.

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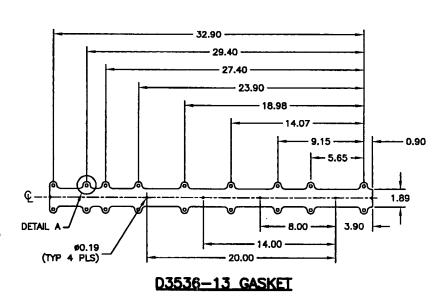
D3536-11 GASKET



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 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60
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- 2) FINISH: NONE 3) PART IS SYMM

- 2) FINISH: NONE
 3) PART IS SYMMETRICAL ABOUT ©
 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 5) ALL DIMENSIONS ARE IN INCHES
 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
 7 SEE PAGE 6
- 7) SEE PAGE 6 FOR DETAILS AND SECTION



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06.10.25		GASKET
Α	06.10.25	NEW ISSUE

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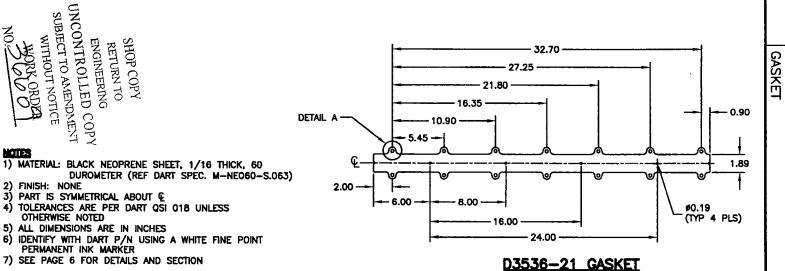
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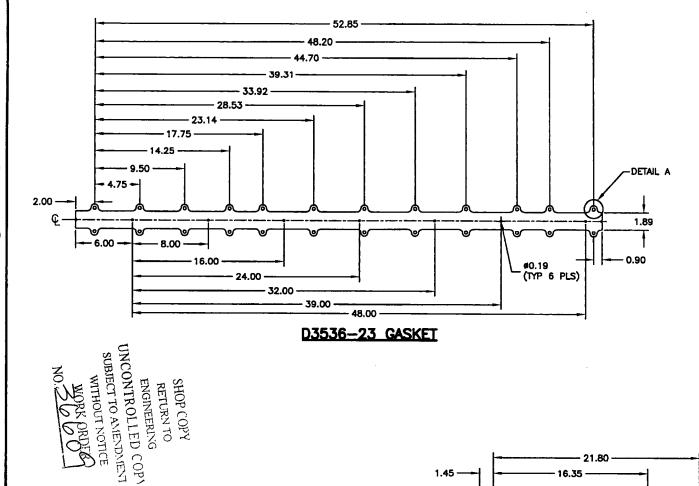
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1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60
DUROMETER (REF DART SPEC. M-NEO60-S.063)

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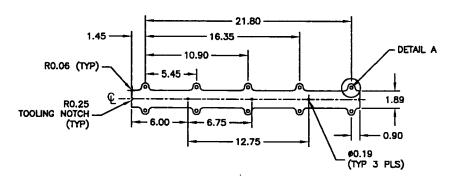
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5) ALL DIMENSIONS ARE IN INCHES

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D3536-25 GASKET

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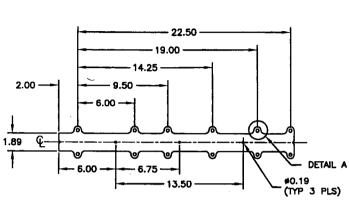
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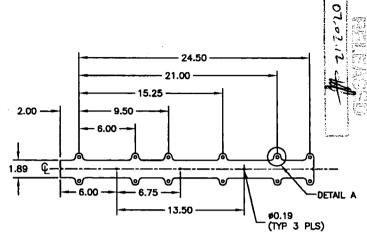
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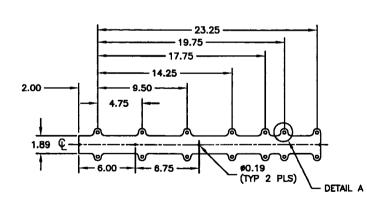
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D3536-33 GASKET



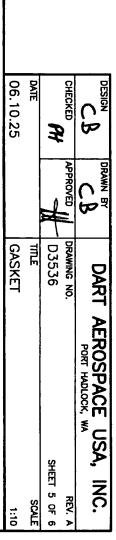
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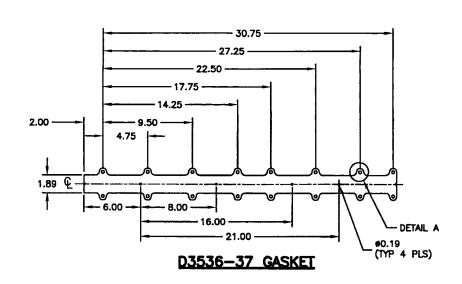
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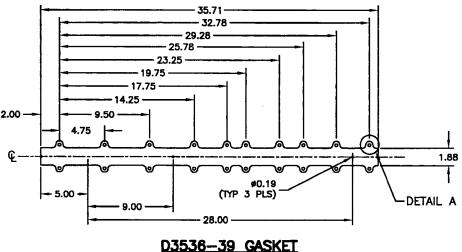
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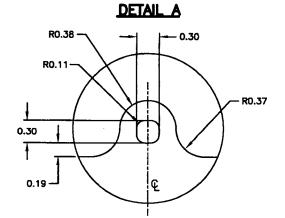
D3536-41 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
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